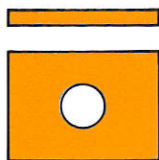
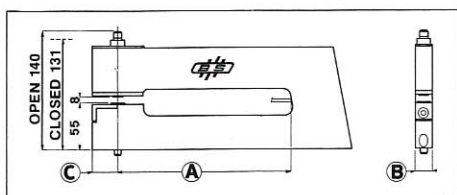


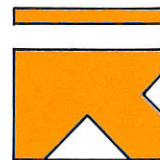
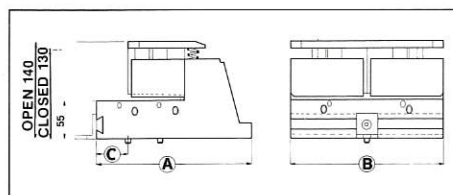
PUNCHING UNIT

TIL – PUNCHING UNIT



TYPE	7	12	12*	
MATERIAL THICKNESS	3	3	3	
A	200 300	200 300	200 300	
B	20	25	30	
C	30	30	30	* CASTING

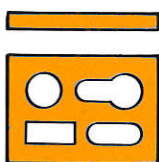
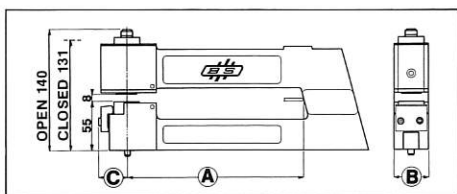
STF – SLOTTING UNIT



ADJUSTABLE CLEARANCE BETWEEN BLADES

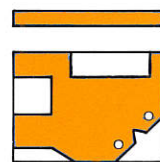
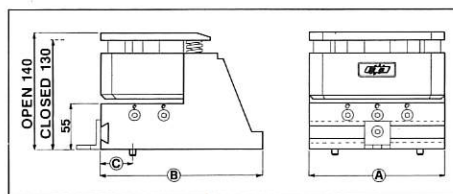
TYPE	50x50	100x100	
MATERIAL THICKNESS	3	3	
A	120	215	
B	138	220	
C	33	43,5	

FO – PUNCHING UNIT



TYPE	10	20	30	40	50	60	70	90
MATERIAL THICKNESS	4	4	4	4	3	3	3	3
A	200 300 400	200 300 400	200 300 400	200 300 400	200 — 400	200 — 400	200 — 400	200 — 400
B	40	50	70	85	105	120	120	135
C	34	39	50	55	60	66	66	75

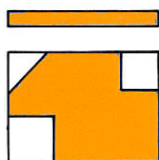
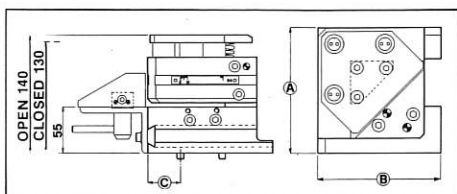
STQ/R – SLOTTING UNIT



ADJUSTABLE CLEARANCE BETWEEN BLADES

TYPE	20x20	50x50	100x100	70x40	120x60	145x60	170x70	220x60
MATERIAL THICKNESS	3	3	3	3	3	3	3	3
A	58	110	175	130	180	205	256	306
B	95	135	220	149	187	187	224	224
C	25	35	45	38	38	38	48	48

ST – ROUNDING OFF UNIT

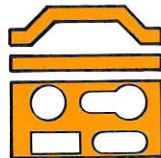
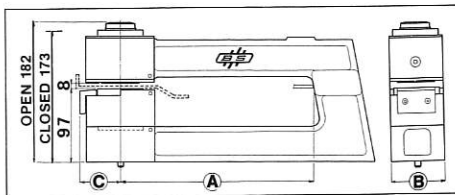


ADJUSTABLE CLEARANCE BETWEEN BLADES

TYPE	50x50	75x75	100x100	140x160
MATERIAL THICKNESS	3	3	3	3
A	148	170	197	273
B	146	153	199	233
C	39	39	39	46

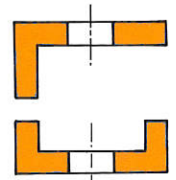
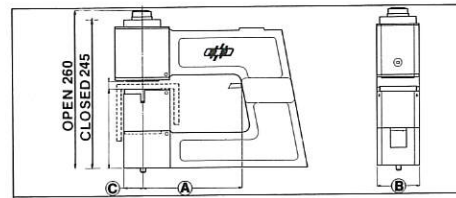


FOL/S — DRILLING UNIT OF KEY-PATTERN PRESSED STEEL SHEET



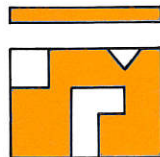
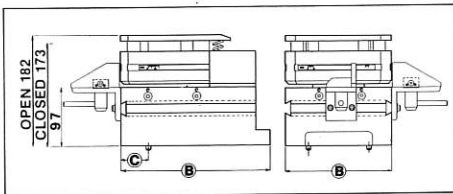
TYPE	7	10	20	30	40	60	90	130
MATERIAL THICKNESS	3	3	3	3	3	3	3	2
A	200 300	250 —	250 450	250 450	250 450	250 450	250 450	250 450
B	20	40	50	70	85	120	140	220
C	30	39	44	54	60	75	84	124

FOL/M — DRILLING UNIT OF STRUCTURALS



TYPE	20	40	60	80
MATERIAL THICKNESS	10	10	8	8
A	155	155	170	155
B	70	105	120	135
C	31	44	52	75

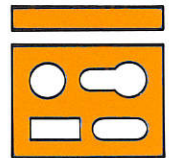
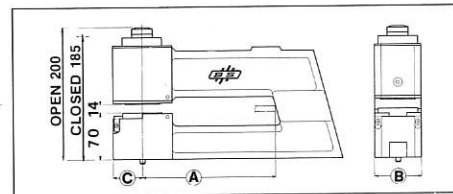
STQ/S — SLOTTING UNIT



ADJUSTABLE CLEARANCE BETWEEN BLADES

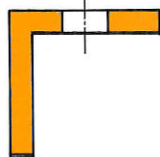
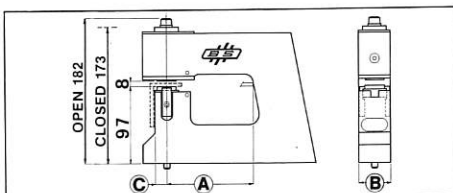
TYPE	50x50	75x75	100x100
MATERIAL THICKNESS	3	3	3
A	110	140	175
B	175	205	245
C	35	40	45

FOM — HOLE PUNCHING UNIT

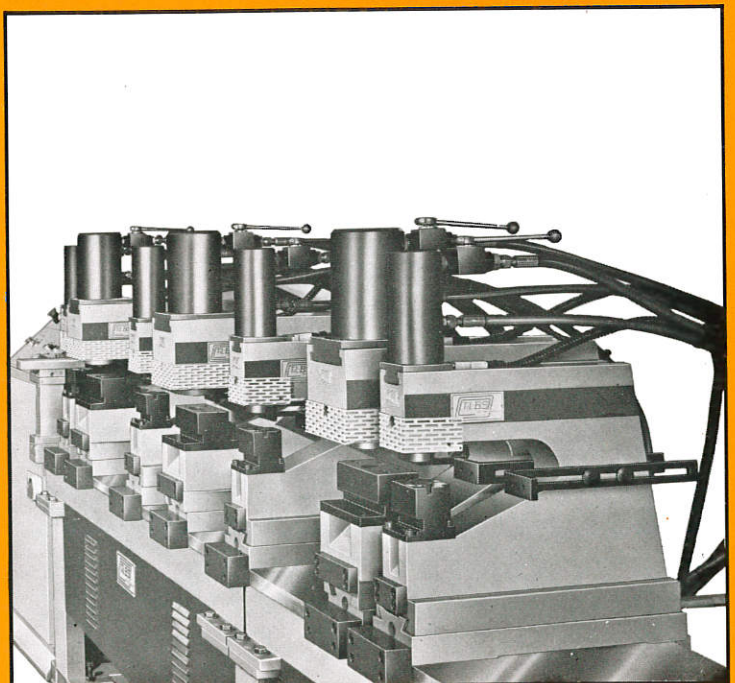


TYPE	20	40	60	80
MATERIAL THICKNESS	10	10	8	8
A	200 — 400	200 — 400	200 — 400	200 — 400
B	70	105	120	135
C	45	58	66	75

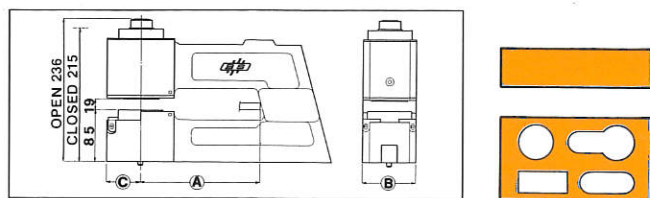
FOL — DRILLING UNIT OF STRUCTURALS



TYPE	10	20	30
MATERIAL THICKNESS	5	5	5
A	100	100	100
B	40	50	70
C	15	20	30

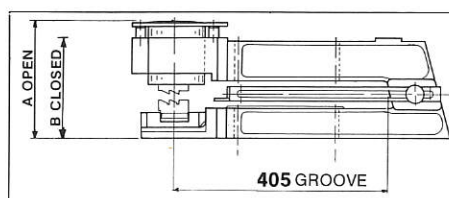


FOP – HOLE PUNCHING UNIT



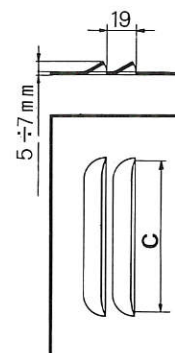
TYPE	20	30	40
MATERIAL THICKNESS	15	15	15
A	200	200	200
	—	—	—
B	400	400	400
	—	—	—
B	88	105	130
C	55,5	64	76,5

FOR – INLETS UNITS



SWINGING BLADES 90°

TYPE	FOR/2	FOR/3	FOR/4
MATERIAL THICKNESS	2	2	2
A	218	218	250
B	200	200	223
C	100	100	170

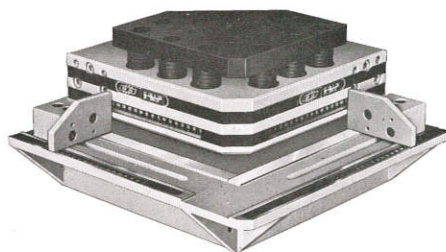


FOS



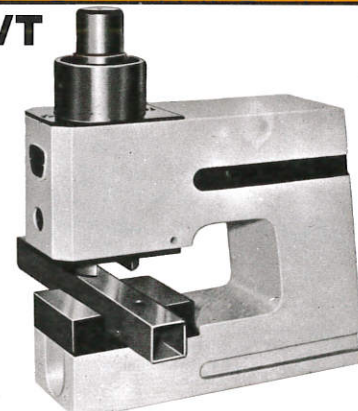
UNIT WITHOUT SWAN NECK

STM



SHEET ROUNDING OFF UNIT
UPTO mm 8

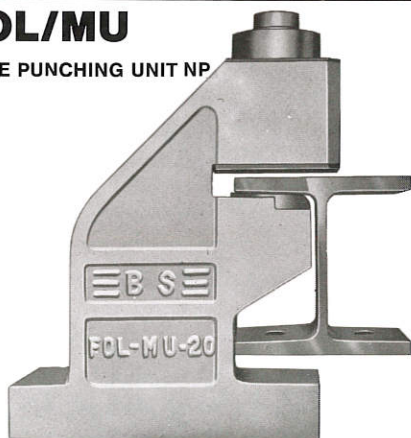
FOL/T



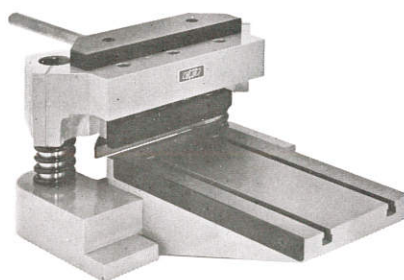
HOLE PUNCHING UNIT FOR TUBULARS

FOL/MU

HOLE PUNCHING UNIT NP

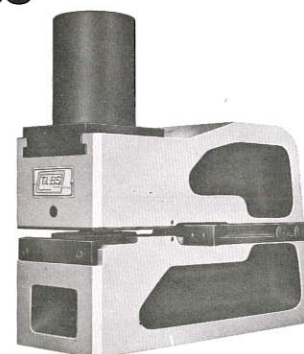


BS/T



SHEARING UNIT

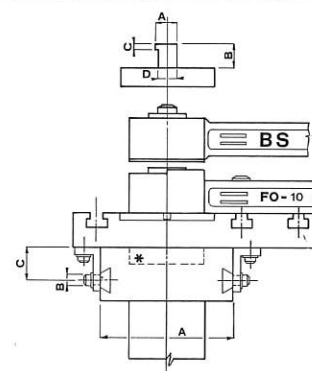
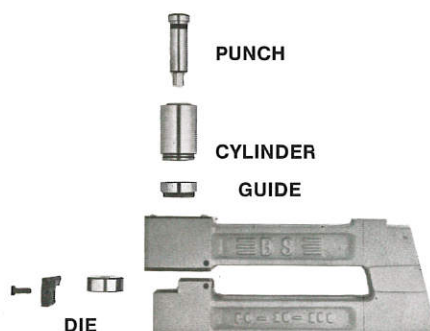
TIL/BS



HYDRAULIC HOLE PUNCHING UNIT

FOG

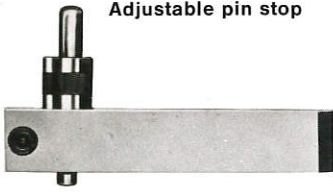
MAGNETIC BLADE HOLE
PUNCHING UNIT



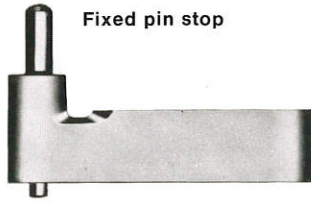
* FASTENING FOR BENDING MACHINE
— PROMECAM —

USE AND FIXING ACCESSORIES

Adjustable pin stop



Fixed pin stop



Normal sheet support



Disappearance stop



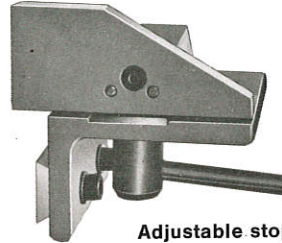
Hold down clamp for ST



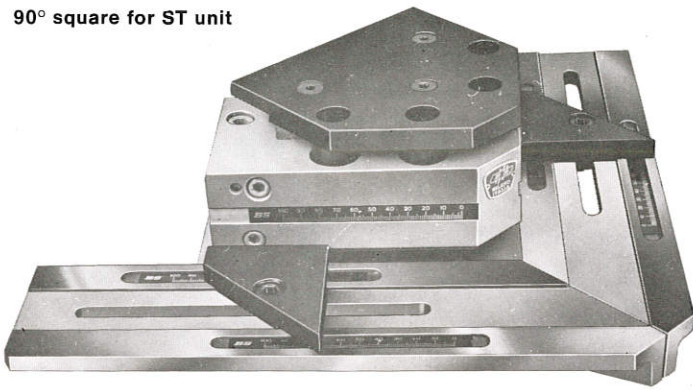
Screw nut and washer series



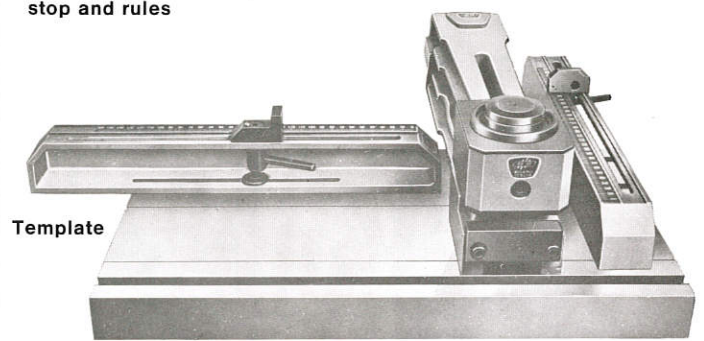
Adjustable stop



90° square for ST unit



Sheet support with adjustable stop and rules

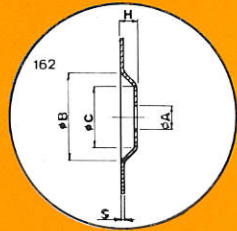
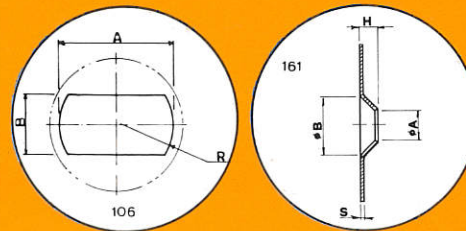
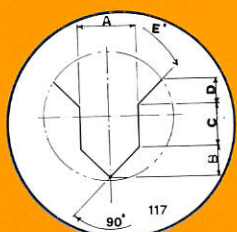
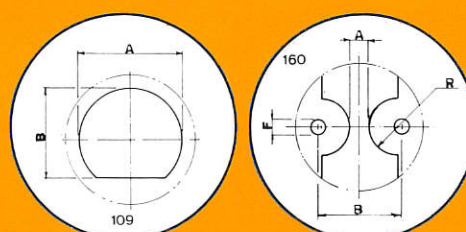
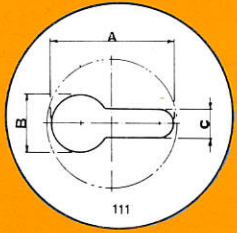
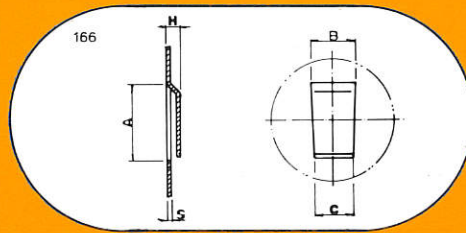


Basic plate

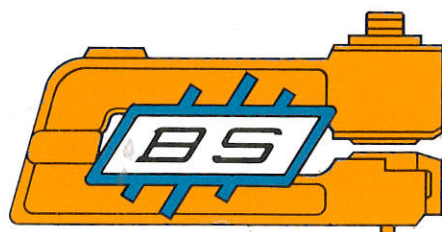
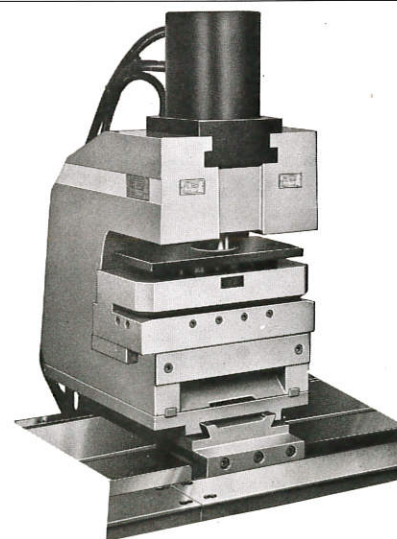
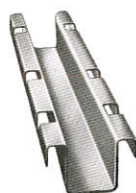
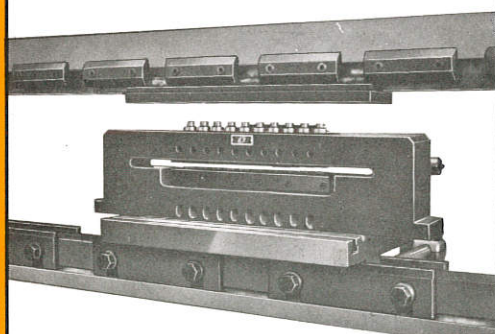
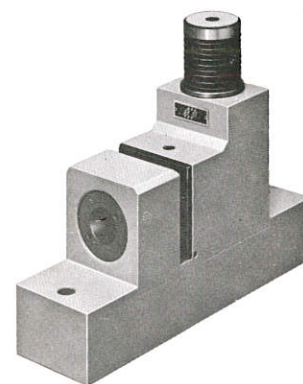
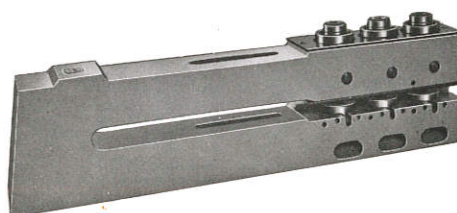
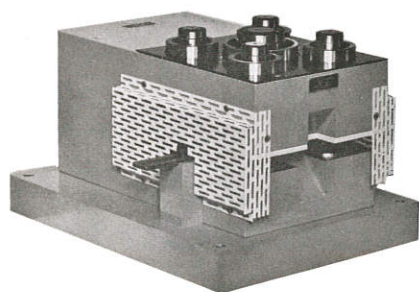
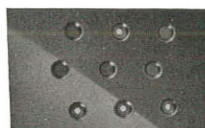
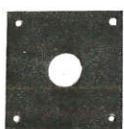
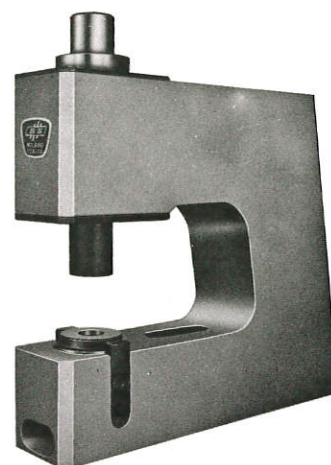
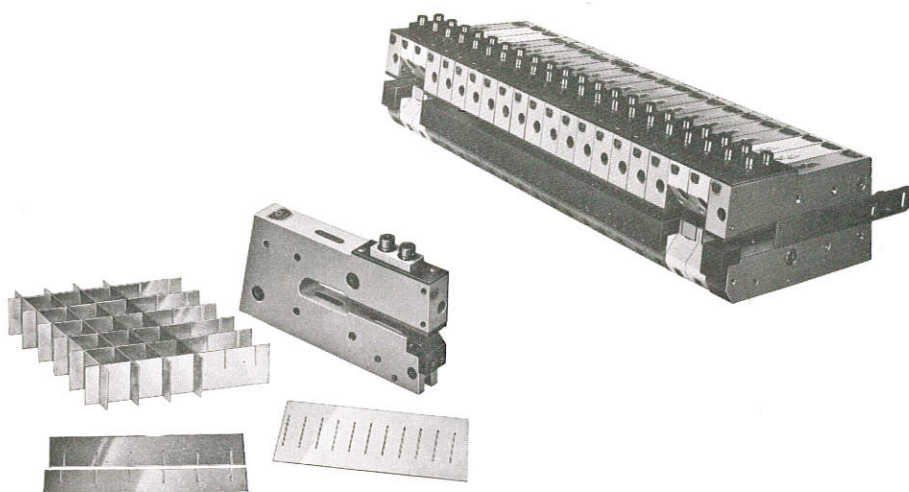
Template

N.B. The thicknesses indicated for each type of unit refer to common steel sheets with $R = 45 \div 50 \text{ kg/mm}^2$

EXAMPLES



SPECIAL UNITS



**Sheet
Working
Shearing
Unit**

BS sas di Bazzani D. & C.
Via A. Diaz 80/b
21044 Cavaria/Va
TEL. 0039-0331-217704-219048
E-MAIL - info@bssistemi.it
www.bssistemi.it



GRAFICA VALDARNO CAVARIA (VA)